



Kitchen Cabinet

Does anyone ever have enough kitchen cabinets? Here is one you can build for your kitchen with just a modest knowledge of woodworking techniques. It contains two good-sized drawers above, extra storage space below, and a wooden countertop. Place it against a wall, or use it as a free-standing island. The finished cabinet is 25 inches deep, 37 inches wide, and 37-1/2 inches tall.

This project is a little more advanced than many of the others and requires you to make several dados. You can avoid some of the dados, by purchasing pre-made cabinet doors and drawer fronts. Step-by-step instructions for the doors and drawer fronts are included if you want to make them yourself.

Materials List

Lumber:

- 1 sheet 3/4" plywood, 4' x 8'*
- 1/2 sheet 3/4" plywood, 4' x 4'*
- 1 piece 1/4" clear plywood, 2' x 2'
- 41 linear feet 1 x 4 pine*
- 5 linear feet 1 x 1 pine
- 1 piece Laminated 1 x 4 pine, 24" x 36"
- (OR 21 linear feet 1 x 4 pine)
- 2 drawer fronts, 5" x 13-1/2"
- 2 cabinet doors, 23-1/2" x 13-1/2"
- (OR, to make your own doors and drawer fronts:
 - 16 linear feet 1 x 2 pine*
 - 4 sq. ft. 1/4" plywood*
 - 16 linear feet decorative molding, 1/2" wide x 1/4" thick



Hardware:

- 1 lb. 3d finishing nails
- small wire brads
- 4 cabinet door hinges*
- 2 sets of drawer guides and rollers
- 2 drawer pulls

Special Tools and Techniques:

- web clamp
- 2 or 3 bar clamps (optional)
- dadoes
- miters

**See "Notes on the Materials," below.*

Cutting List

Code	Description	Qty.	Material	Dimensions
A	Cabinet Side	2	¾ plywood	23-1/2" x 36-3/4"
B	Cabinet Back	1	¾ plywood	34" x 36-3/4"
C	Cabinet Shelf	2	¾ plywood	23" x 34-1/2"
D	Back Support	1	1 x 4 pine	34" long
E	Top Rail	1	1 x 4 pine	35-1/2" long
F	Side Stile	2	1 x 4 pine	30-1/4' long
G	Center Rail	1	1 x 4 pine	28-1/2" long
H	Upper Center Stile	1	1 x 4 pine	4" long
I	Lower Center Stile	1	1 x 4 pine	22-3/4" long
J	Bottom Base	1	1 x 4 pine, ripped	35-1/2" long
K	Shelf Trim	4	1 x 1 pine	12-1/2" long
L	Cabinet Top	1	Laminated pine	23-1/2" x 35-1/2"
M	Long Top Trim	2	1 x 4 pine, ripped	37" long
N	Short Top Trim	2	1 x 4 pine, ripped	25" long
O	Drawer Front/Back	4	1 x 4 pine	12" long
P	Drawer Side	4	1 x 4 pine	20" long
Q	Drawer Bottom	2	¼" plywood	11" x 20"

Notes on the Materials

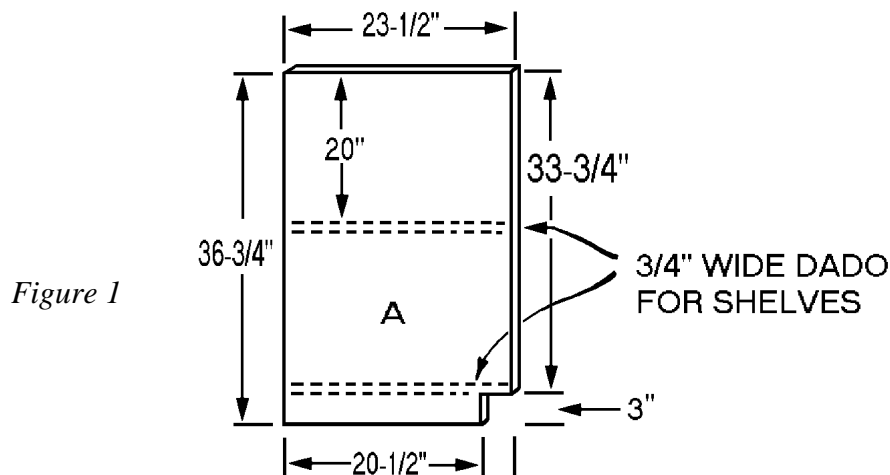
If you want a natural finish on your cabinet, you need to buy stain-grade plywood, which is more expensive. Otherwise, purchase paint-grade materials for all of the plywood specified. If you opt for stain-grade plywood, make sure to choose wood with a matching grain for all of the parts specified in pine in this materials list.

The top of the cabinet is constructed of laminated 1 x 4 boards. Most building-supply stores sell sections of pine that have already been laminated. If you want to laminate the boards yourself, you need 21 linear feet of 1 x 4 pine and at least two bar clamps.

To attach the doors, I used a decorative semi-concealed hinge. The visible side is attached to the cabinet and the concealed side is attached to the back of the cabinet door. Other styles are also available

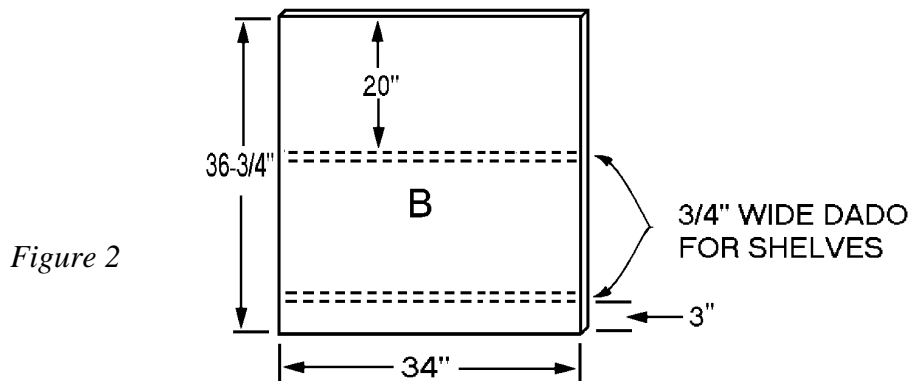
Constructing the Cabinet Frame

1. Cut two cabinet sides (A) from $\frac{3}{4}$ "-thick plywood according to the dimensions given in *Figure 1*



2. Cut one cabinet back (B) from $\frac{3}{4}$ "-thick plywood according to the dimensions given in *Figure 2*.
3. Cut two cabinet shelves (C) from $\frac{3}{4}$ "-thick plywood, each measuring 23 x 34-1/2".
4. Inspect each face of the two cabinet sides (A), and choose the better ones to face outward on the finished cabinet. On the inner faces of the two cabinet sides (A) and the cabinet back (B), cut two dados, each $\frac{3}{4}$ "-wide and $\frac{1}{4}$ " deep, at the heights indicated in *Figures 1 and 2*. These provide support for the shelves (C).
5. Assemble the two sides (A), back (B), and two shelves (C), as shown in *Figure 3*. Note that the shelves (C), slide into the dados. Check to make sure that all of the parts are square

and level. Use glue and 3-penny finishing nails spaced about 5 inches apart to secure the pieces together, and fasten a web clamp around the assembly for added strength. Leave the cabinet clamped overnight. (If you are unsure about how to use clamps for this assembly, consult “Tips and Techniques” on our home page.



6. Cut one 34"-long back support (D) from 1 x 4 pine. Measure and draw a line 4 inches down from the top across the cabinet back (B). Nail and glue the back support (D) to both sides (A) and to the back (B). Place one nail every 6 inches. This strengthens the cabinet and is used later to brace the metal drawer glides that support the drawers.

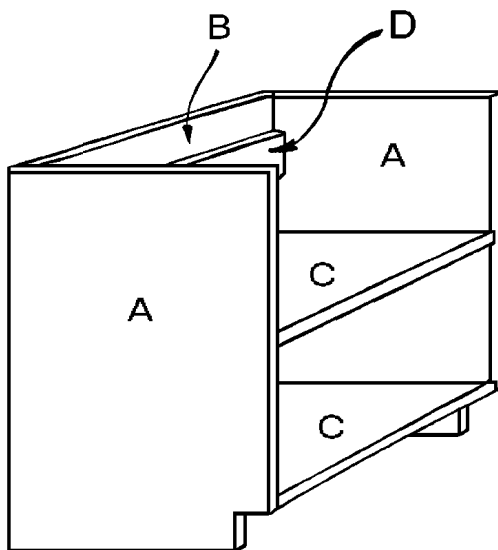


Figure 3

Adding the Rails and Stiles

The front of the cabinet consists of rails (horizontal members) and stiles (vertical members). These members fulfill two functions: they support the cabinet doors, and they form the finished front. A diagram of their placement is shown in *Figure 4*. It is very important that you install each of the stiles and rails so that they are all exactly square, or your drawers and cabinet doors will not fit properly.

1. Cut one 35-1/2"-long top rail (E) from 1 x 4 pine. Using glue and two finishing nails on each end, attach the top rail (E) flush with the top edges of the cabinet sides (A), as shown in *Figure 4*.
2. Cut two side stiles (F) from 1 x 4 pine, each 30-1/4" long, and attach them to the cabinet sides (A) below the top rail (E). Use glue and 3-penny finishing nails, spacing the nails about 6 inches apart. As shown in *Figure 4*, the stiles should be flush with the outer edges.

3. Cut one 28-1/2"-long center rail (G) from 1 x 4 pine, and attach it 4 inches below the top rail (E), between the two side stiles (F). After applying glue, toenail the center rail (G) into the side stiles (F) using two finishing nails on each end.

4. From 1 x 4 pine, cut one 4"—long upper center stile (H) and one 22-3/4"—long lower center stile (I).

5. Attach the upper center stile (H) between the top rail (E) and the center rail (G), as shown in *Figure 4*. Apply glue, and toenail the center stile (H) into the top rail (E) and the center rail (G), placing two finishing nails at each end. The lower center stile (I) is attached to each of the shelves (C). Make certain that both of the shelves (C) are perfectly level in the center. Use glue and two finishing nails to attach the lower center stile (I) to each of the shelves (C). Glue and toenail the lower center stile (I) to the center rail (G).

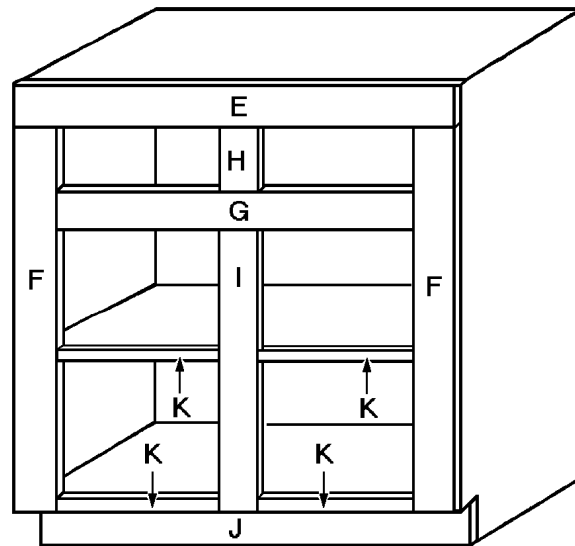


Figure 4

6. Cut a 35-1/2" length of 1 x 4 pine. Rip the length to 3 inches in width, and attach the resulting bottom base piece (J) across the bottom edge of the assembled cabinet so that it covers the raw, bottom edges of the cabinet sides (A), as shown in *Figure 4*. To secure the attachment, first glue all of the exposed joints. Then use two 3-penny finishing nails to toenail the bottom base piece (J) to the lower center stile (H). Next, with two finishing nails on each end, attach the bottom base piece (J) to the edges of the cabinet sides (A). Finally, nail through the lower cabinet shelf (C) into the bottom base piece with finishing nails placed about 6 inches apart.
7. Cut four shelf trim pieces (K) from 1 x pine, each 12-1/2" long. Use glue and finishing nails placed every 6 inches to attach the shelf trim (K) to the exposed fronts of each of the shelves (C) between the stiles (F and I).

Making the Top

1. If you purchased material already laminated, trim the piece to 23-1/2 x 35-1/2 inches to make the cabinet top (L). Then skip down to Step 4.
2. To do the lamination yourself cut seven lengths of 1 x 4 pine, each 35-1/2" long. Before gluing the wood lengths together, it is a good idea to rip a minuscule amount from each edge to ensure a solid bond in the lamination process. Then spread glue on the adjoining

edges, and place the lengths of wood side by side. Clamp them together securely, using at least two bar clamps, and leave them clamped overnight.

3. Trim the completed top (L) to 23-1/2" x 35-1/2" by ripping 1/2" from each 35-1/2" long edge.
4. Set the top (L) onto the cabinet assembly flush with all four of the cabinet's outer edges. Use glue and finishing nails, placing the nails about every 6 inches, to attach the top (L) to the cabinet.
5. Rip 11 feet of 1 x 4 pine to a width of 2 inches. The resulting material is used to trim the cabinet top (L).
6. From the 2-inch material, cut two long top trim pieces (M), each 37 inches long, and two short top trim pieces (N), each 25 inches long.
7. Setting each piece on its 2-inch face, miter both ends of all four top trim pieces (M and N) at a 45-degree angle. Glue and nail the short trim pieces (N) to the edges of the laminated cabinet top (L) using 3-penny finishing nails spaced about 6 inches apart.
8. Glue and nail the long rim pieces (M) to the front and back of the laminated cabinet top (L). Use finishing nails placed about every 6 inches, and countersink all of the nails.

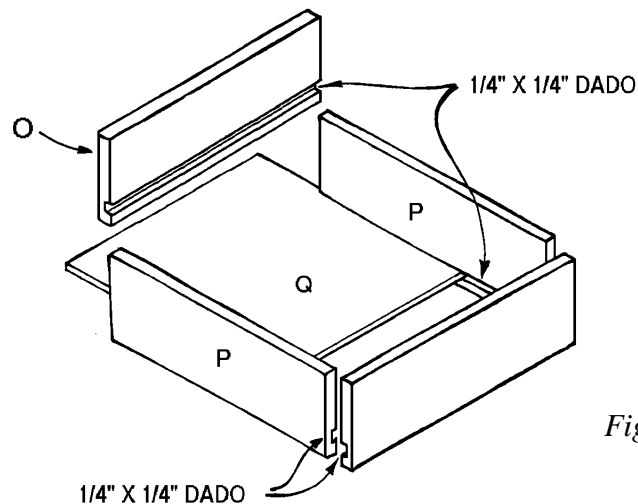


Figure 5

Making the Drawers

1. There are two identical drawers in this cabinet. Both are constructed as shown in the assembly diagram in *Figure 5*.
2. Cut the following parts for the drawer from 1 x 4 pine: two drawer front/back pieces (O), each 12 inches long, and two drawer sides (P), each 20 inches long.

3. Cut a 1/4" by 1/4" dado on the inside of each drawer piece (O and P), 3/8" from the lower edge, to accommodate the plywood bottom.
4. Cut one 11" x 20" drawer bottom (Q) from 1/4"-thick plywood. Assemble the drawer as shown in *Figure 5*. Use glue and finishing nails, pacing two nails on each end of the overlapping boards. The drawer front is added later.
5. Repeat Steps 1 through 3 to build a second drawer.

Making the Drawer Fronts

If you purchased your drawer fronts and cabinet doors, skip down to the "Installing the Hardware," below. These instructions describe how to make your own, starting with the construction of the drawer fronts. Although they have different dimensions the drawer fronts and cabinet doors are built in exactly the same manner.

The drawer front is nothing more than a center panel of 1/4" plywood that is inserted into a 1 x 2 frame, and trimmed with decorative molding (*Figure 6*). It's not difficult to do, but it requires a certain amount of precision when cutting to obtain a professional-looking finished product. Don't hurry the process, and be meticulous in your work.

1. Cut one 10-1/2" x 2" drawer panel (R) from 1/4" thick plywood.
2. Cut two drawer top/bottom frame pieces (S) from 1 x 2 pine, each 10" long.
3. Cut two drawer side frame pieces (T) from 1 x 2 pine, each 5 inches long.
4. Cut a 1/4" x 1/4" dado along the inside edges of each of the frame pieces (S and T) to accommodate the drawer panel (R). A cutting diagram is shown in *Figure 6*.
5. Place the drawer panel (R) into the dados cut into the frame pieces (S and T). Glue and clamp, then nail the frame pieces together. Use two 3-penny finishing nails on each end of the overlapping boards.
6. Allowing a little extra length for the miters, cut four pieces of 1/4"-thick decorative molding to fit around the inside edges of the frame. Set the molding so that the decorative edge faces up, and miter both ends of each piece at a 45-degree angle. Attach the mitered pieces to the plywood panel with glue and wire brads. Countersink the brads.
7. Repeat Steps 1 through 6 to assembly the second drawer front.

Making the Cabinet Doors

1. The cabinet doors are constructed using the same procedures that you followed for the drawer fronts. The only difference is the size of the parts. To make one cabinet door, cut one 10-1/2" x 21" panel (R2) from 1/4"-thick plywood.

2. Cut two cabinet top/bottom frame pieces (S2) from 1 x 2 pine, each 10" long.
3. Cut two cabinet side frame pieces (T2) from 1 x 2 pine, each 21 inches long.
4. To construct the cabinet doors, follow steps 1 through 7 (substituting R2, S2, and T2 for R, S, and T) in the previous section, "Making the Drawer Fronts."

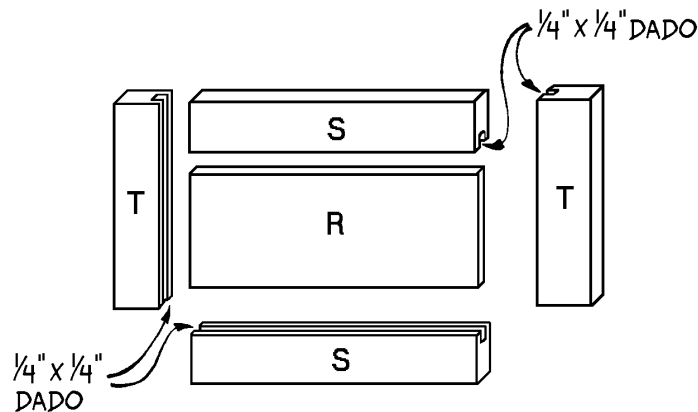


Figure 6

Installing the Hardware

1. Following the manufacturer's instructions to install the metal drawer glide between the back support (D), and the center rail (G).
2. Install a roller on the bottom of each drawer, and on the inside of the center rail (G), again following the manufacturer's instructions.

Installing the Doors and Drawer Fronts

1. The easiest method is to attach the drawer fronts first. For the job to look very professional, all of the drawers and doors must be exactly straight and level. Set the assembled drawers inside the drawer opening on the cabinet, placing them on the metal drawer glides. Place a scrap piece of wood between the back of each drawer and the back of the cabinet so that the drawers are held flush with the front of the cabinet. Use heavy-duty, double-sided tape to hold a drawer front temporarily in place on each drawer until you have both drawer fronts positioned exactly right. Then attach the fronts to the drawers. Use two finishing nails driven from the inside of the drawer into the drawer top frame (S), and two finishing nails driven into the drawer bottom frame (S).
2. Measure carefully, and install the hinges on each of the doors. The hinges should be positioned the same distance from the top and bottom of each door.

3. Have someone help you support the doors, and hold the doors with the attached hinges over the door opening. Line up each door so that its width is exactly even with the width of the drawer above it, and make sure both doors are at an even height with each other. Then screw the remaining sides of the hinges to the cabinet.
4. Attach the drawer pulls on each of the drawers on the cabinet doors. The pulls should be evenly spaced and aligned with one another.

Finishing

1. Countersink all of the nails, and fill the resulting holes with wood filler.
 2. Sand every surface thoroughly.
 3. Paint or stain the completed cabinet the color of your choice. For the cabinet in the photograph, I stained the laminated top and painted the remainder of the cabinet white.
 4. To customize your cabinet, you can add wood molding at the base to match the existing molding in your kitchen. If the cabinet is to be a free-standing island, you may wish to add base molding on all four sides.
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